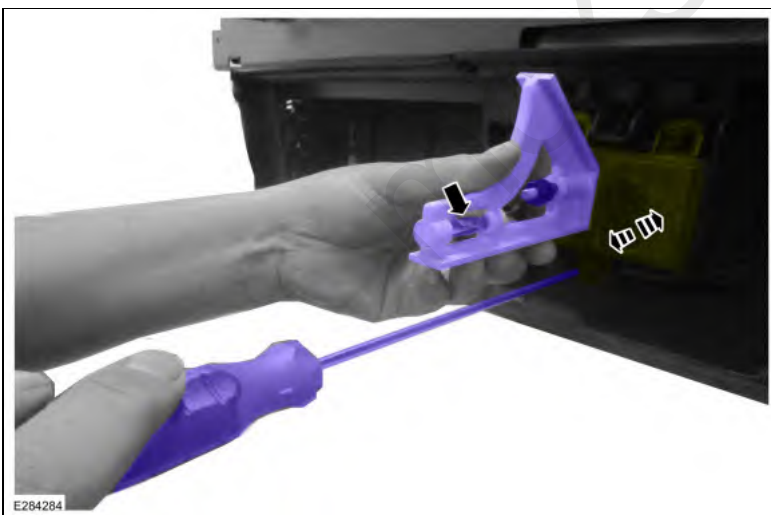




5. **NOTE:** Measurement must be taken from the non-raised side of the CCM.

Keeping the combination square level on the face of the CCM, adjust the screw until the CCM is vertical and level.



6. Install the front bumper cover.
Refer to: Front Bumper Cover (501-19 Bumpers, Removal and Installation).

Horizontal Alignment

NOTE: The horizontal alignment for the CCM is a software calibration. No manual adjustment is needed for this procedure. The scan tool calibrates the CCM through the CCM procedure in programmable parameters.

7. **NOTICE:** The vehicle's engine must be running during the horizontal alignment procedure. Failure to leave the engine running throughout the entire procedure results in the cancellation of the alignment procedure and the system remains non-functional.

Start the engine.

8. Follow the scan tool on-screen instructions to carry-out the CCM calibration procedure located in IDS under Toolbox > Electrical > Cruise Control > CCM Calibration.